

OWNERS MANUAL AND INSTALLATI N GUIDE

# **USA SUBWOOFERS**

# **CONGRATULATIONS!**

You have chosen a superior product for reproducing true high fidelity in the car. This precision component, when properly installed, is capable of audiophile-quality performance. The USA woofers are well-suited for sealed, vented and sealed **bandpass** enclosures. They also work well in infinite baffle installations at one-half the power rating.

Should your woofer ever require service or replacement, recording the information below for your own records will help protect your investment.

Model Number:
Serial Number:
Dealer's Name:
Date of Purchase:
nstallation Shop:
nstallation Date:

# DESIGN FEATURES

- Installation Flexibility The USA woofers perform well in infinite baffle, sealed, vented and **bandpass** enclosures. Regardless of the application, USA woofers perform!
- **Dual 4 Ohm Voice Coils** for added installation flexibility and performance; series wiring for 8 Ohms, parallel wiring for 2 Ohms.
- **High Efficiency Design** The USA woofers use high efficiency magnet structures and Dual Density Bonded Polyether Foam surrounds to ensure high efficiency, as well **as** durability.
- Computer Numerically Controlled (CNC) machined magnet plates precisely focus the magnet energy for optimum performance.
- Custom-designed High Strength Spider controls the long travel cone assembly.
- Blue Powder Coat Finish for durability and scuff-resistance.
- Heavy Steel Frame Basket for extra rigidity and damping.
- Vented Pole Piece for greater voice coil cooling.

THIELE/SI	MALL PA	RAMETE	RS —	
<ul> <li>All specifications measured with the voice coils in parallel (2 Ohms)</li> </ul>	USA 8	USA10	USA1 2	USA15
Freq. Response	45-500 Hz	37-500	33-500 Hz	30- 500
Sens. 2.0v/1m	92 dB	93dB	95dB	98dB
Impedance (nom. <b>z)</b>	2 ohns	20hns	20hms	20hms
Rated Program Power	150 watts	200watts	250watts	250watts
FS	<b>48Hz</b>	37Hz	33Hz	30 Hz
Qts	0.64	0.460	0.49	0.40
Qms	11.9	12.00	12.04	11.5
Qes	0. 61	0.478	0. 52	0. 41
Vas (ft³)	0.70	1.57	3.66	8.7
Vas (liters)	20	44.5	103.7	247
Vas (m³)	0. 020	0. 0445	0. 1037	0. 247
Cms (um/N)	290	287	260	220
DCR (ohms)	1.34	1.25	1.18	1.14
Levc (mH) @ 1 kHz	1.1	1.0	1.0	1.3
BL (Tesia m)	4.88	6. 25	6.43	8.15
Sd (in²)	34.14	54.3	86.7	131.0
Sd (m²)	0. 022	0. 035	0. 0531	0.0845
Sd (cm²)	220	350	531	845
X max; one way (linear mm)	3.5	4.8	4.8	6. 25
X max; one way (peak mm)	18	21	21	25
Vd (linear cm <sup>3</sup> )	78	<b>168</b>	255	<b>528</b>
Vd (peak cm³)	396	735	1115	2112
Vd (linear m³)	0. 000078	0. 000168	0. 000255	0. 000528
Vd (peak m <sup>3</sup> )	0. 00040	0. 000735	0. 001115	0. 002112
Mms (grams)	35	60.8	86.4	128
Magnet Assembly (oz)	66	112	112	180
Magnet Weight (oz)	28	38	38	64
Vf (volume of frame)	75 in <sup>3</sup>	120 in <sup>3</sup>	135 in <sup>3</sup>	300 in <sup>3</sup>
Coil length (mm)	15.2	19	19	25
Coil diameter (in)	1.5	2	2	2
TP (mm)	8. 2	9.4	9.4	12.8
Mounting Dia. (in)	7. 125	9. 125	11. 125	13.875
Mounting Depth (in)	3.5	4.5	5.25	7
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# SELECTING AN ENCLOSURE

There are several different enclosure designs for different applications. The USA subwoofers work very well in all the following enclosure designs. It is up to you to select the specific enclosure that will work the best for your particular application.

# Infinite Baffle

Infinite baffle is the simplest type of subwoofer installation. In this type of installation, the woofer(s) is mounted to a baffle which is then mounted to either the rear deck or back seat of the vehicle. The best results are achieved when the trunk area is virtually airtight and isolated from the

# Pros

# Cons

- Excellent low frequency extension
- · Lower power handling • Low to medium efficiency
- Excellent transient response
- Uses almost no trunk space

passenger compartment.

## Sealed Enclosure

Sealed enclosures are relatively simple to build and install, as all that is required is an airtight box. The

Pros

- Very good low frequency extension
- Cons Medium efficiency



- Very good transient response
- · High power handling

Sealed (S) larger the sealed enclosure, the

more the performance resembles that of an infinite baffle installation.

# Vented Enclosure

Pros

- Good low frequency extension down to the tuning frequency
- High power handling down to the tuning frequency
- Higher output than sealed enclosures

. Low power handling below the tuning frequency

 Almost no output below the tuning frequency

Vented(v)

Vented enclosures use a sealed enclosure with a vent or port in the box which is tuned to resonate at a specific frequency.

# Sealed Bandpass Enclosure

Sealed bandpass enclosures enclose both sides of

Pros

- High power handling within the operating frequencies
- Very high output within Poor to moderate the range of the transient response operating frequencies • Poor low frequency extension
- **Chamber** is ported to a specific frequency.



Sealed Bandpass (SBP the woofer(s). An airtight enclosure is built around the front and back of the woofer and one

# CALCULATING (NET) INTERNAL ENCLOSURE VOLUMES

Cons

· Low power handling

beyond the tuning

frequency

When constructing any type of enclosure, you must be aware that the outside dimensions DO NOT represent the true (Net) volume inside. Such things as woofers, ports, thickness of enclosure material, dividing wall septums, and any internal bracing will reduce the total amount of the actual air space available. The following worksheet has been designed to provide you with the necessary steps to accurately calculate the absolute (Net) internal volume of any given enclosure.

# **Calculating Cylindrical Port Volume**

- 1. Measure the outside diameter of the port and divide by 2 for the radius.
- 2. Square the by 3.14  $(\pi)$  to port area.
- 3. Multiply the area port inside the port volume.



radius and multiply arrive at outside

by the length of the enclosure for the

4

Cons







# ENCLOSURE VOLUME FLOWCHART -

# BUILDING THE ENCLOSURE



- Determine the dimensions of your enclosure.
- Be certain the box you have designed will fit into the location you have chosen. Sometimes making a cardboard box with the same outside dimensions is helpful.
- Use **3/4** inch thick Medium Density Fiberboard (MDF) or High Density Particleboard. It is preferable to cut the wood with a table saw to ensure straight, even joints. If a table saw is not available, a circular saw is acceptable.
- Use a "T" square to verify precise right angle gluing.
- Use a high quality wood glue and air nails or wood screws to assemble the enclosure. Elmer's@ woodworker's glue and Weldwood® work well. To guarantee an airtight box, seal each inside joint with RTV silicone glue.
- For Sealed Enclosures, stuff the chamber with **50-75%** filling (approximately 1.5 pounds per cubic foot) of fiberglass insulation or Dacron@.
- For Vented Enclosures, staple 1 inch thick fiberglass insulation or Dacron to all walls of the enclosure except the baffle to which the woofer is mounted.
- Use the supplied gasket to seal the woofer in the enclosure and eight(8) wood screws or T-nuts and bolts. Progressively tighten each of the bolts or screws to prevent warping the woofer frame.
- Use slide-on connectors to attach speaker wires. Do not solder wires to the provided terminals as this may cause damage to the factory wire connection. This may also void the speaker's warranty.

# SUGGESTED ENCLOSURES

The following designs include a variety of enclosure sizes and types. Each design has two frequency response curves; one showing predicted "In-Car" response, and the other showing "Half-Space Anechoic" (out-of-car) frequency response. The performance difference between the two curves is a result of the natural acoustics of an "average" automotive environment. This "average" transfer function is only an approximation of what you may expect to see in your car. Every car is different. Each curve was generated using 2.0 Volts across paralled voice coils (2  $\Omega$ ) and measured at 1 meter. Also, each frequency response curve includes a 12 **dB/octave** low pass filter at 100 Hz. The response curves can help you visualize relative performance differences between designs. Read through the descriptions given for each enclosure and select the one that suits your needs.

Remember: all suggested enclosure volumes are Net, and DO NOT include woofer, port, and bracing displacement!

# USA8

#### **Infinite Baffle**

• Excellent performance for all types of music at moderate levels

#### Sealed

- 0.5 ft<sup>3</sup> Good linear response, excellent small enclosure. Great for multiple high SPL small enclosures.
- 1.0 ft<sup>3</sup> Good linear response, excellent all around enclosure.



#### Vented

- 0.9 ft<sup>3</sup> @ 45 Hz (3" x 6.0" port) -High output with good low frequency extension. Good small enclosure.
- 1.5 ft<sup>3</sup> @ 35 Hz (4" x 12.0" port) -High output with excellent low frequency extension. Great for Rock music.



## Sealed Bandpass

- Enclosure #59
   Rear = 0.6 ft<sup>3</sup> sealed

   Front = 0.5 ft<sup>3</sup> @ 65 Hz (4" x 10.0"
   port) Very high output. Excellent

   for Rap or Rock.
- Enclosure #60 Rear = 0.4 ft<sup>3</sup> sealed Front = 0.4 ft<sup>3</sup> @ 75 Hz (4" x 9.125" port) - High output, small enclosure.Good for most applications.



### **Infinite Baffle**

• Excellent performance for all types of music at moderate levels

**USA10** 

#### Sealed

- 0.5 ft<sup>3</sup> Good linear response, excellent small enclosure. Great for multiple high SPL small enclosures.
- 1.0 ft<sup>3</sup>- Good linear response, excellent all around enclosure.



#### Vented

- 1.3 ft<sup>3</sup> @ 36 Hz (3" x 6.75" port) -High output with good low frequency extension. Good small enclosure.
- 1.8 ft<sup>3</sup> @ 32 Hz (3" x 6.0" port) -High output with excellent low frequency extension. Great for Rock music.



## Sealed Bandpass

- Enclosure #61 Rear = 0.9 ft<sup>3</sup> sealed Front = 0.6 ft<sup>3</sup> @ 60 Hz (4" x 9.75" port) - Very high output. Excellent for Rap or Rock.
- Enclosure #62 Rear = 0.4 ft<sup>3</sup> sealed Front = 0.6 ft<sup>3</sup> @ 82 Hz (Two 4" x 10.0" ports) - High output, small enclosure.Good for most applications.





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# **USA12**

# USA15 •

#### infinite Baffle

• Excellent performance for all types of music at moderate levels

#### Sealed

- 1.0 ft<sup>3</sup> Good linear response, excellent small enclosure. Great for multiple high SPL small enclosures
- 1.5 ft<sup>3</sup> Good linear response, excellent all around enclosure



#### Vented

. 3.5 ft<sup>3</sup> @ 33 Hz (4" x 11.0" port) -Deep bass suitable for Rock or Rap. Large enclosure.



## Sealed Bandpass

• Enclosure #63 100 Rear = 1 .0  $ft^3$  sealed Front = 1.65 ft<sup>3</sup> @ 65 Hz (Two 4" x  $^{90}$ 4.0" ports) - Very high output capability.



- Enclosure #64 Rear =  $3.0 \text{ ft}^3$  sealed Front = 1.5  $ft^3$  @ 47 Hz (Two 4" x 13.0" ports) - Very high output with deep extension.
- 75 70 6520 50 100 Frequency (Hz) 500

#### infinite Baffle

• Excellent performance for all types of music at moderate levels

#### Sealed

- 1.5 ft<sup>3</sup> Good linear response. excellent small enclosure. Great for multiple high SPL small enclosures
- 2.5 ft<sup>3</sup> Good linear response, excellent all around enclosure



#### Vented

• 2.0 ft<sup>3</sup>@ 35 Hz (4" x 8.25" port) -Small enclosure suitable for Rock or Rap.



#### Sealed Bandpass

• Enclosure #I65 Rear 1.5 ft<sup>3</sup> sealed Front = 2.0 ft<sup>3</sup> @ 77 Hz (Four 4" x 4.125" ports) - Very high output, Good for Rock or Rap.



- Rear =  $3.5 \text{ ft}^3$  sealed Front = 2.5 ft<sup>3</sup> @ 55 Hz (Three 4 x 6.375" ports) - Very deep response. Good for home theater
- Enclosure #66 or Rock music.

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